

Steele Plastics, LLC

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Specifications

Solid Steel Cover

SCOPE

This specification is intended to describe the minimum design and manufacturing requirements for Solid Steel Covers supplied by Steele Plastics LLC.

STYLE: Solid

SIZES: 24", 30", 36", 42", 48" (as measured inside sump diameter)

Material: A36 or equal

Thickness: ¼" minimum

Type: Hot Rolled Mill finish

- The steel cover shall be manufactured from ¼" minimum steel plate.
- The cover shall be 6" larger in diameter than the wet well.
- The cover shall support a live load of 300 psf.
- The cover shall be blank, have a vent grommet or vent coupling as required to meet the application.
- The cover shall have 6ea ¾" diameter holes around the perimeter on a 60 degree bolt pattern for attaching to sump.
- The cover shall be painted with polyurethane enamel paint.
- The cover can be painted with optional Coal Tar Epoxy Paint.
- The cover shall be supplied with Gasket and Stainless Steel bolts and washers for attachment to sump.

This cover shall be as manufactured by Steele Plastics, LLC Conway, AR